


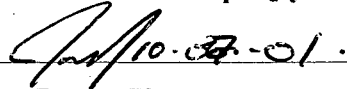





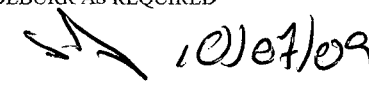

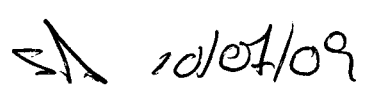


Work Order ID 60294

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Page 1

Item ID:	D3490-3	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Cross Bolt Spacer					
Start Date:	02/07/2010	Start Qty:	40.00	Cust Item ID:		
Required Date:	29/07/2010	Req'd Qty:	40.00	Customer:		
Reference:						
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:		Stop
						
						

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3490	Rev A								

100		Hardinge CNC LATHE SMALL	0.00			40	Ø		
	Hardinge	Memo	0.00						
	Hardinge CNC Lathe Small	1-TURN / S PER FOLIO FA629 & DWG D3490 <input type="checkbox"/> FOLIO REV: <input type="checkbox"/> DWG REV: <u>1</u> <input type="checkbox"/> 2-DEBURR AS REQUIRED							
									
110		QC2- Inspect parts off machine FAI/FAIB	0.00			40	Ø		
	QC	Memo	0.00						
	Quality Control								
									
120		QC8- Inspect parts - second check	0.00			40	Ø		
	QC	Memo	0.00						
	Quality Control								

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Item ID: D3490-3

Accept



Setup Start



Revision ID:

Item Name: Cross Bolt Spacer

Stop



Start Date: 02/07/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 29/07/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>Barther</i>	0.00							
	Packaging								
	Packaging								
	Memo	0.00							
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Quality Control								
	Memo	0.00							

10-7-12 SL

1007-13

10-7-12
(40)

Picklist Print

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Work Order ID: 60294

Parent Item: D3490-3

Parent Item Name: Cross Bolt Spacer


Start Date: 02/07/2010

Required Date: 29/07/2010

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A New Issue 06-03-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.750		Purchased	No			100	f	28.2168	0.266	11.2			
													
6061-T6 Round Bar .750"													

Location

Loc Qty

Loc Code

MAT012

28.21684211

112041

22.8

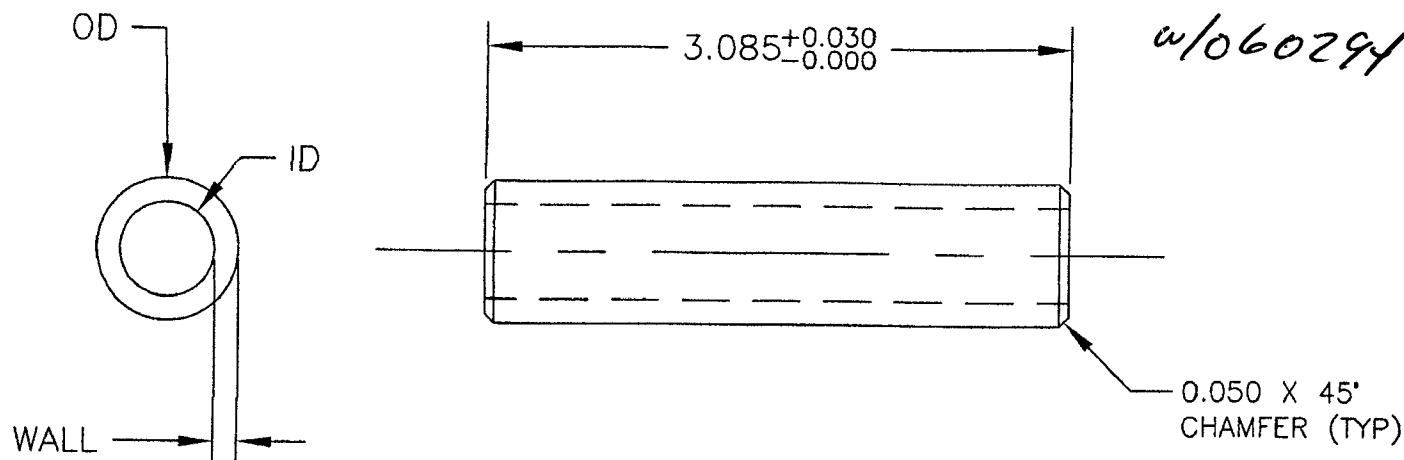
112442

5.41684211

12 ~~PL~~ SD 10/04/09

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3490	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE CROSS BOLT SPACER	SCALE NTS
A	06.01.04	NEW ISSUE	

**D3490-1/-3/-5 CROSS BOLT SPACER PARTS LIST**

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3490-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3490-3	0.750	0.080	0.591	M6061T6R0.750
D3490-5	0.313	0.058	0.197	M6061T6T0.313W.058

D3490-1/-3/-5 CROSS BOLT SPACER

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
06-02-07

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